

ABSTRACT OF THE DISCLOSURE

A roll-over airbag **10** having an upper fabric panel **15** and a lower fabric panel **20** perimetrically bonded to the upper fabric panel **15**. This perimetric joint is reinforced with a lap joint **30** defining a reinforced interior seal. The height and/or thickness of the roll-over airbag **10** can be limited by either selecting a configuration that is self limiting or by limiting the displacement of the upper and lower fabric panels **15** and **20** from one another during expansion of the roll-over airbag **10** by at least one tether member **40** disposed within roll-over airbag **10**. Further, a method for producing a flat joint seam in a roll-over airbag in which the lap joint is sealed flat and steps are taken to prevent the upper and lower portions of the lap joint from adhering to one another.

COPIES OF THIS DISCLOSURE